

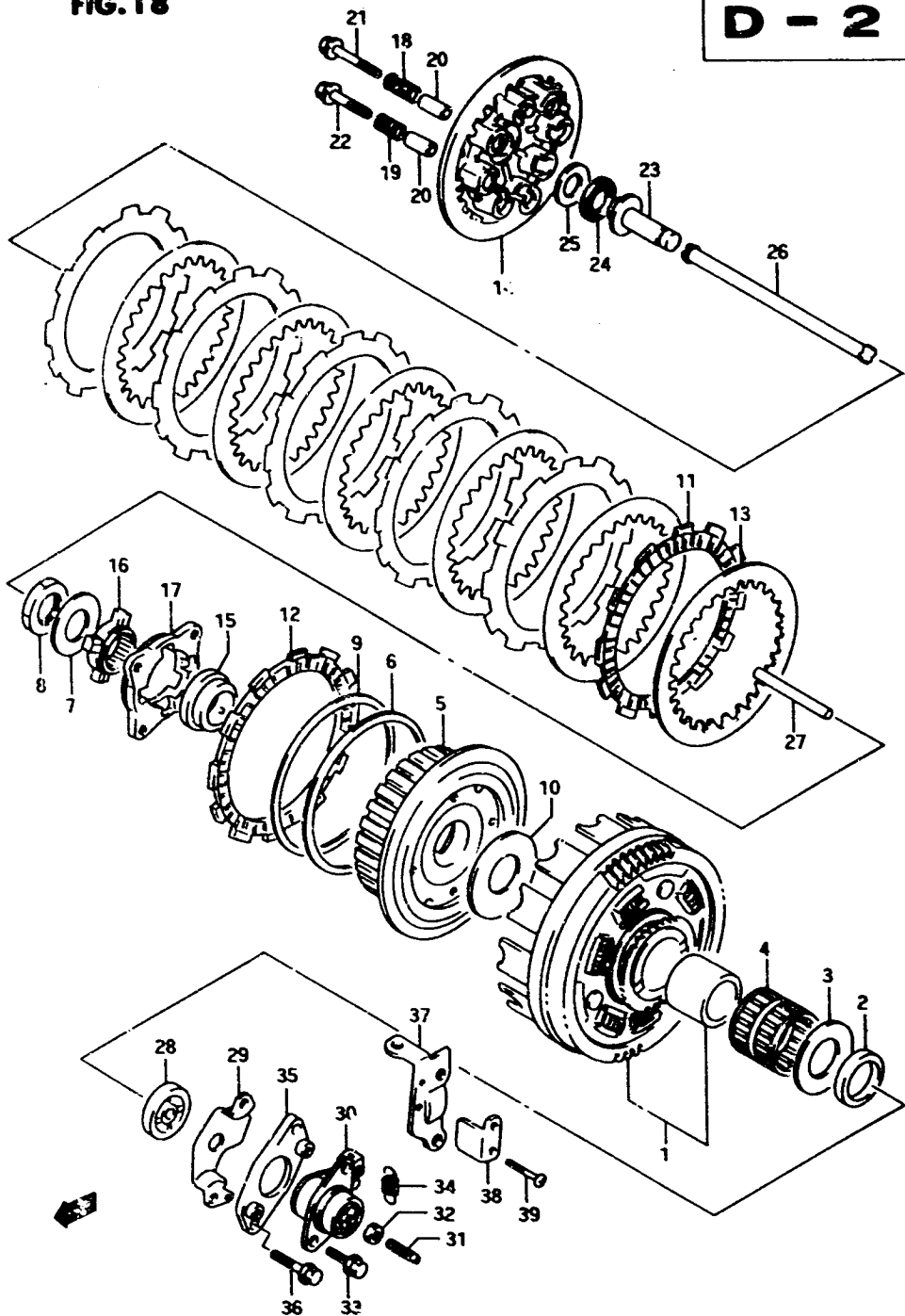
FIG. 18

D - 2

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FIG. 18 ( D- 2) CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-30812	GEAR, primary driven (NT:71)	1	
2	09180-25077	SPACER, inner	1	
3	09160-25055	WASHER (25x50x2.5)	1	
4	09263-35017	BEARING (35x40x35.8)	1	
5	21410-45C03	HUB, sleeve	1	
6	21471-37400	SEAT, wave washer	1	
7	09164-22008	WASHER, wave	1	
8	09140-22011	NUT	1	
9	09164-00004	WASHER	1	
10	09160-25065	WASHER	1	
11	21441-37400	PLATE, drive No.1	6	
12	21442-37401	PLATE, clutch drive No.2	1	
13	21451-14A00	PLATE, driven	6	
14	21462-45C00	DISC, pressure	1	
15	21413-45C00	SPACER, sleeve hub	1	
16	21611-45C01	CAM, clutch No.1	1	
17	21613-45C01	CAM, clutch No.2	1	
18	09440-14038	SPRING	4	
19	09440-14039	SPRING, No.2	4	
20	09180-06192	SPACER (6.1x9x24.1)	8	
21	09116-06135	BOLT (6x40)	4	
22	09116-06148	BOLT (6x32.5)	4	
23	23121-38A10	PIECE, push	1	
24	09263-15003	BEARING (15x28x2)	1	
25-1	09160-15015	WASHER (15x28x1)	1	model L/M/N/P
25-2	09160-15045	WASHER (15.5x28x1)	1	model R
26	23110-27A00	ROD, push RH	1	
27	23111-45C00	ROD, push LH	1	
28	09285-06017	OIL SEAL	1	
29	23117-45C00	RETAINER	1	
30	23200-45C00	SCREW ASSY, clutch release	1	
31	09134-06010	.SCREW	1	
32	08310-22067	.NUT	1	



VX&COR E2